



Be Sure to Read this Manual Before Use

# **Operation Manual**



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Non-technical personnel who do not have technical knowledge and Expertise should refrain from performing such work that this manual require or perform tasks which are not explained in this manual. Failing to comply can cause severe accidents such as electric shock or other serious injuries. All repairs must be performed to original manufacturer specifications.

WARNING: To reduce the risk of fire, electric shock or personal injury, unplug or disconnect the machine from the power supply before servicing.

#### Thank you for purchasing **Super big rig.** We hope you enjoy the product.

This manual contains valuable information about how to operate and maintain your game machine properly and safely. It is intended for the owner and/or personnel in charge of product operation. Carefully read and understand the instructions.

If you need any help during installation and setup please utilize this manual and troubleshooting guide. If the product fails to function properly, non-technical personnel should under no circumstance attempt to service the machine. Contact your distributor or manufacturer for help.

Before use, please read IMPORTANT SAFETY INSTRUCTIONS.

#### **IMPORTANT SAFETY INSTRUCTIONS**

# To ensure the safe usage of this product, carefully read and understand these instructions before operating your game. Save these instructions for future reference.

Use this product only as described in this manual. Other uses not recommended may cause fire, electric shock or personal injury. Unplug the game from the outlet when not in use, when moving from one location to another, and before cleaning/servicing. Explanations which require special attention are indicated by signs of warning. Depending on the potential hazardous degree, the terms: **NOTE**, **NOTICE**, and **WARNING** are used.

**NOTE:** A NOTE indicates useful hints or information about product usage.

**NOTICE**: A NOTICE indicates potential damage to product and how to avoid the problem. **WARNING**: A WARNING indicates a potential for product damage or serious personal Injury. It is important to understand the meaning of the following <u>HAZARD SIGNS</u> before continuing:

#### **High Voltage and Shock Hazard:**

High voltage can cause electric shock.

Turn off/unplug power before servicing.

#### **High Temperature Hazard:**

This part may cause scalding.

Do not touch. Surface may be hot.

#### **No Touching Hazard:**

This part may be hot or can cause electric shock. Do not touch.







Use the following safety guidelines to help ensure your own personal safety and to help protect your equipment and surrounding environment from potential damage.

# This product is an indoor game machine. Do not install outdoors.

Avoid installing in the following places to prevent fire, electric shock, injury and/or machine malfunctioning:

- Places subject to rain/moisture, or places subject to high humidity.
- Places subject to direct sunlight, or places subject to extremely hot or cold temperatures to ensure that it is used within the specified operating range.
- Places where inflammable gas may be present or in the vicinity of highly inflammable/volatile chemicals or items that can easily catch fire
- On unstable or sloped surfaces. The machine may topple or cause unforeseen accidents.
- Vicinity of fire exits, fire extinguishers etc that may block/prevent safety measures

#### **IMPORTANT NOTE:**

ALL REPAIRS MUST BE DONE TO ORIGINAL MANUFACTURER SPECIFICATIONS. FAILURE TO DO SO VOID ALL WARRANTIES AND OPERATOR ASSUMES ALL RISKS.

Note: The contents of this manual may be updated without notice.

## 1. SPECIFICATIONS

Rated power supply: AC110V 50/60Hz

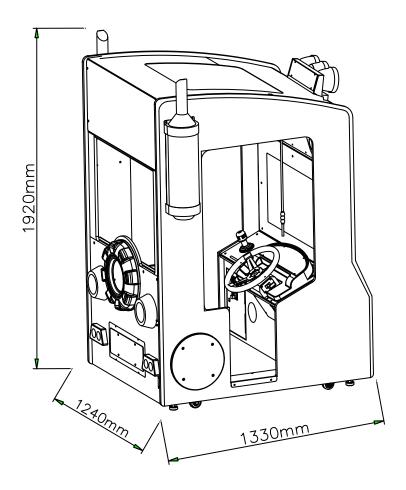
Min. Power consumption: 170W

Max. Power consumption: 260W

Dimensions: W1240×D1330×H1920 (mm)

Weight: Approximately 280kg

NOTICE: After turning off the game, please wait at least 1 minute before restarting again.



**Note**: Game parameters are subject to change without notice.

NOTICE: After turning off the game, please wait at least 1 minute before restarting again.

# 2. PACKAGE CONTENTS

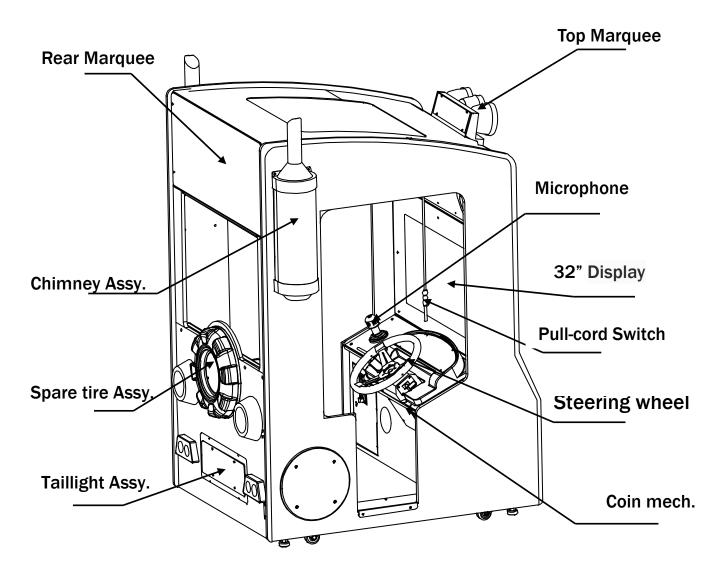
Open the package and make sure all the items are included:

- 1. 1 x Body Assembly
- 2. Following accessories

| No. | Part No.             | Code        | Name              | Spec.                  | Qty | Picture  |
|-----|----------------------|-------------|-------------------|------------------------|-----|----------|
| 1   | S127-443-000         | 23301000001 | Power cord        | 10A/250V 1.8M          | 1   |          |
| 2   | S127-417-000         | 21901000012 | Fuse              | Φ5×20mm T10A<br>250VAC | 1   |          |
| 3   | S127-801-000         | 41440000077 | Manual            | ENGLISH                | 1   | <b>⋄</b> |
| 4   | S127-452-000         | 25300171002 | Key               | 171A                   | 2   |          |
| 5   | <b>\$127-454-000</b> | 25300172002 | Key               | 171B                   | 1   | 888      |
| 6   | S127-465-001         | 40607000001 | L-type hex wrench | CR-4mm                 | 1   | -        |

**NOTE:** Part models are subject to change without notice.

# Super big rig Manual Rev.1.0 3. PART NAME



#### 4. SET UP & INSTALLATION

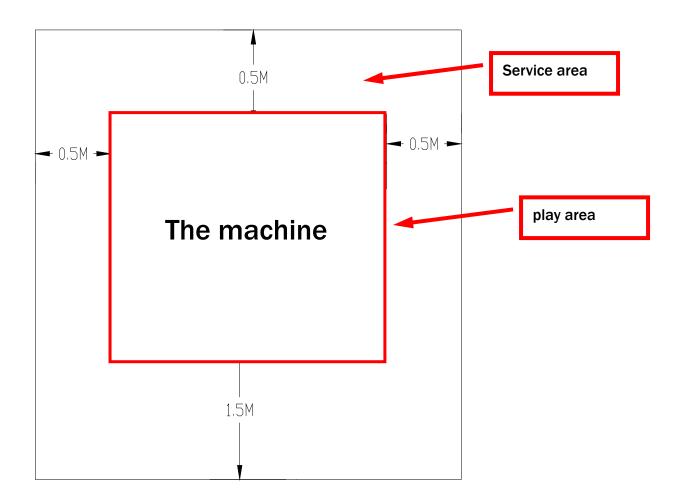
# This product is an indoor game machine. Do not install outdoors.

- Refer to IMPORTANT SAFETY INSTRUCTIONS (Pg. 2) for places to avoid
- Place the unit on a dry level surface
- Ventilation openings in the back of the unit must not be obstructed by objects or by wall.

#### 4.1 Play Zone

This machine requires space for playing and for maintenance as shown below. Leave space around the game upon installation:

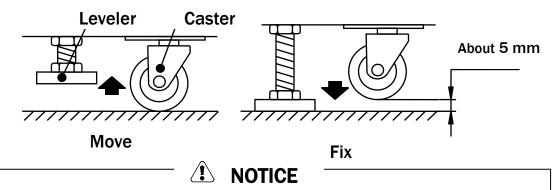
Service area: 500mm



#### 4.2 Level Adjustment

Install this machine on a flat surface. Adjust levers to lift casters off the ground to level the game. If the game is installed on an unsuitable floor, it could cause game malfunction.

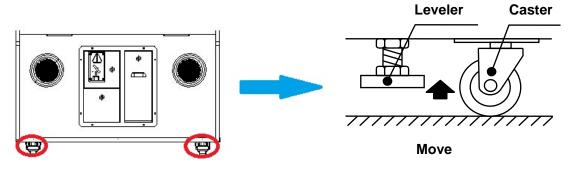
To secure the game, adjust the Leveler down until it touches the floor, lifting the casters off the ground by 5mm. Repeat the same for all levelers.



Make sure the machine is level with the ground and all the adjustable legs should stick to the floor closely.

#### 4.3 Transporting the Game

If you need to move the game, adjust the levelers back to an "up" position so the casters touch the ground.





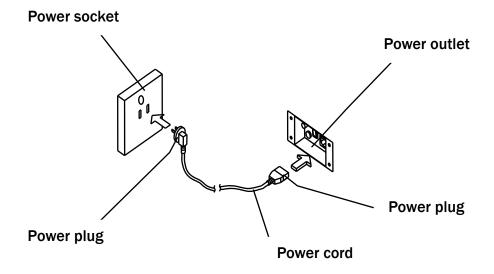
- Be careful not to damage the machine during transport.
- The machine should be handled with care when bringing it down from a higher level.
- Always unplug the game before moving.
- Keep the machine in upright position during transport.
- For longer distance transport, package the game properly to prevent damages.

#### **4.4 Connecting Power**

**WARNING**: Check the voltage rating before you connect the equipment to

an electrical outlet to ensure that the required voltage and frequency match the available power source. Please refer the label of the machine.

- Do not plug the equipment power cables into an electrical outlet if the power cable is damaged.
- Avoid putting many loads on one electrical outlet as it could generate heat and fire resulting from overload.
- Connect the grounding conductor to the earth terminal (GND):





#### WARNING

Ensure no heavy objects rest on the power cord. Check to make sure the game cabinet does not sit on the power cord as this could damage the cord and become hazardous.



To disconnect the game, grip the plug and pull it from the wall outlet. Never pull by the cord.

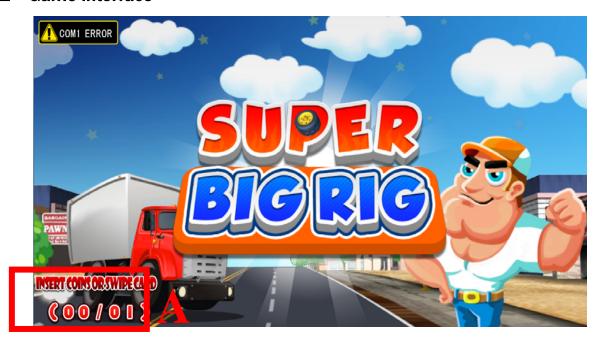
To prevent electric shock, do not touch the power plug when hand is wet.

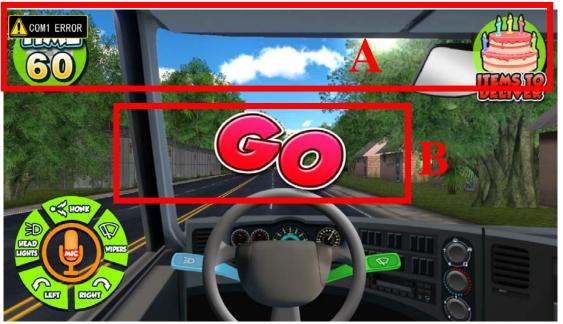


Ensure that nothing rests on the power cord and that it is not located where it can be stepped on or tripped over.

# **5. HOW TO PLAY**

## 5.1 Game interface

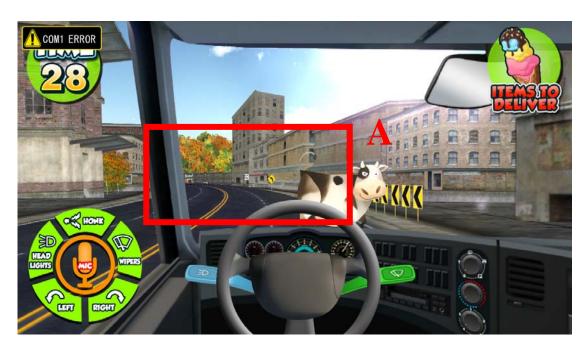




- A: Items to Deliver and game time.
- B: Game start.

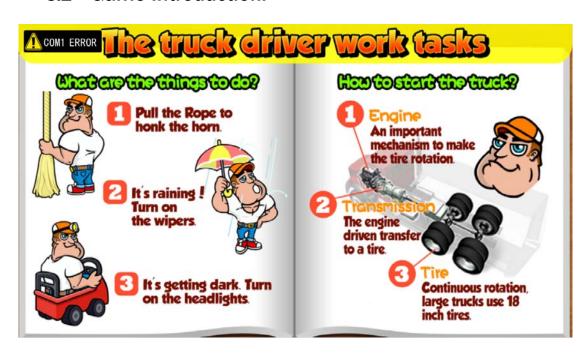


A: There will be different tasks in the game.



A: There will be different tasks in the game.

#### **5.2** Game Introduction:



#### Announcement of the results



# 5.2 Task Setting.

Set three tasks in the game.







# 5.3. Scene setting

There are two scenes in the game.



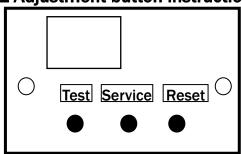
Scenes 1



Scenes 2

#### 6. GAME OPTION

## **6.1 Adjustment button instruction**



Open the coin door there is a meter panel. Press service button to get into the setting menu.

Main Menu

#### 6.2 Setting menu

#### 6.2.1 Main Menu

# Basic Setting Customized Setting Input Test Output Test Game Reset Date/Time Setting Language/语言/言語選択

Bookkeeping
Daily Record
About This Game
Back to Game

Super BigRig1.0

#### 6.2.2 Basic Setting

| Free Play       | OFF             |
|-----------------|-----------------|
| Tickets Out     | ON              |
| Demo Music      | OFF             |
| Memory Save     | ON              |
| Volume          | 10              |
| Game Time       | 60              |
| Coins Per Game  | 1               |
| Out of Tickets  | Store in memory |
| Back&Save       |                 |
| Back            |                 |
|                 |                 |
|                 |                 |
| Super BigRig1.0 |                 |

#### **6.2.3 Customized Setting**

| Customized Setting        |     |
|---------------------------|-----|
| Fixed Ticket              | 0   |
| Two Tickets Equal One     | OFF |
| The Best Truck Driver     | 5   |
| An Excellent Truck Driver | 4   |
| A Great Driver            | 3   |
| A Good Driver             | 2   |
| Back&Save                 |     |
| Back                      |     |
| Super BigRig1.0           |     |

#### **6.2.4 Input Test and Output Test**

| •                        |            |  |
|--------------------------|------------|--|
| Input Test               |            |  |
| Coin<br>Horn Button      | OFF<br>OFF |  |
| Wippers Button           | OFF        |  |
| <b>Headlights Button</b> | OFF        |  |
| Microphone               | OFF        |  |
| Start Button             | OFF        |  |
| Steering Wheel           | OFF        |  |
| Back                     |            |  |
| Super BigRig1.0          |            |  |

| Output Test          |
|----------------------|
| Voice Control Button |
| Start Button         |
| Ticket Driver        |
| Motor1               |
| Motor2               |
| Motor3               |
| Meter D              |
| Meter R              |
| Super BigRig1.0      |

#### 6.2.5 Game Reset

Game Reset

Factory Restore
Reset Game Mode Settings
Clear all records
Clear unused coin
lear Owed Ticket
Clear Unused Coin
Back

Super BigRig1.0

#### 6.2.6 Date/Time Setting

|                  | Date/Time Setting |
|------------------|-------------------|
| Year             | 2014              |
| Month<br>  Day   | 9<br>24           |
| Hour(24)         | 22                |
| Minute<br>Second | 26<br>0           |
| Back&Save        |                   |
| Back             |                   |
| Super BigRig1.0  |                   |

#### 6.2.7 Bookkeeping

| Bookkeeping            |        |       |         |        |  |  |
|------------------------|--------|-------|---------|--------|--|--|
|                        | Player | Coins | Tickets | Payout |  |  |
|                        | 1      | 0     | 0       | 0      |  |  |
|                        | 2      | 0     | 0       | 0      |  |  |
|                        | Sum    | 0     | 0       | 0      |  |  |
| NON RESETTABLL POINTS  |        |       |         |        |  |  |
| NON RESETTABLE TICKETS |        |       |         |        |  |  |
| Back                   |        |       |         |        |  |  |
| Super BigRig1.0        |        |       |         |        |  |  |

#### 6.2.9 Daily Record

|                | Daily Record |         |       |         |        |  |
|----------------|--------------|---------|-------|---------|--------|--|
| Date           | Weekday      | RunTime | Coins | Tickets | Payout |  |
|                |              |         |       |         |        |  |
|                |              |         |       |         |        |  |
|                |              | Clea    | r     |         |        |  |
|                |              | Bacl    | k     |         |        |  |
| Super BigRig1. | 0            |         |       |         |        |  |

## 6.2.10 About this game

|                          | About This Game | Press Setting Button to Back                        |
|--------------------------|-----------------|---|
| CPU<br>MainBoard<br>HDD  | , ,             | re(TM)i5-3450CPU@3.10GHz MSI BD142 ATA Device 465GB |
| RAM<br>Monitor<br>Screen | \$1500DW002-18  | 3553MB<br>LT32BM20(L)<br>1360X768                   |
| Version                  |                 | Super BigRig1.0                                     |
| Super BigRig1.0          |                 |   |

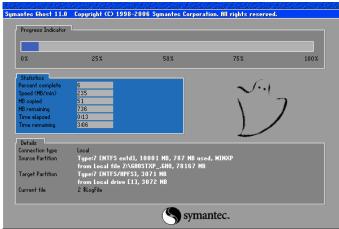
# 7. ERROR MESSAGE AND RECOVERY

# **7.1 Trouble Shootings**

• Please confirm whether every connector connected tightly.

| Troubles                 | Cause                               | Methods                                   |
|--------------------------|-------------------------------------|---|
| Cannot start             | Frame assembly connector fall off   | Please plug in connector tightly          |
| Cannot Start             | Frame assembly fault                | Please contact with dealer                |
|                          |                                     | Please turn on power SW again. If         |
| Power cutting            | Circuit protector make power SW     | appeared again and again, machine         |
| rower cutting            | in cutting state                    | has anomaly. Please contact with          |
|                          |                                     | dealer                                    |
|                          | Coin mech. fault                    | Change coin mech.                         |
| Coin mech. no            | Coin mech. signal cable loosen      | Check coin mech. signal line loosen or    |
| reaction                 |                                     | not                                       |
|                          | IO control board fault              | Change IO board                           |
|                          | Volume set too low                  | Please raise the volume                   |
| Speaker no               | Connector falls off                 | Please plug in connector tightly          |
| sound                    | PCB fault                           | Please change PCB                         |
|                          | Speaker fault                       | Please change speaker                     |
| Monitor black            | Connector falls off                 | Please plug in connector tightly          |
| screen                   | Monitor fault                       | Please change monitor                     |
|                          | PC power cord is loose              | Check PC power cord whether is loose.     |
|                          | VGA signal cable is loose.          | Check VGA signal whether is loose.        |
| Monitor blue             | PC video card is loose.             | Plug video card again.                    |
| screen                   |                                     | Open front cover, if power on light flash |
| Sciecii                  | PC into protection                  | all the time. Press power button 30s,     |
|                          | Po into protection                  | then restart. If no work, please call     |
|                          |                                     | Lenovo: 8008108888                        |
| Playing normal,          | Video card is loose or poor contact | Plug video card again                     |
| but appear system halted | PC crash                            | Restart or system recovery                |
|                          | Connector falls off                 | Please plug in connector tightly          |
| Start button no          | Button breakdown                    | Please change star button                 |
| reaction                 | Thumb reverse                       | Gun calibrate reverse                     |
| l                        |                                     |   |

#### 7.2 System Recovery Operation



- 1. Turn off the game. Insert the memory stick into the USB port at the back of the computer.
- 2. Restart PC to enter the system recovery screen as shown.
- 3. The game will automatically start recovery which will last about 5 minutes.

Please wait until process is complete. Please wait until process is complete.



4. Once system recovery is finished (as shown on the left), remove the USB flash drive from the computer and turn off the PC. Wait at least 30 seconds before restarting the PC.



WARNING: the USB flash drive should only be used to fix software errors. Using it for other purposes may cause unexpected results and damages.

#### 8. MAINTENANCE & INSPECTION

#### 8.1 Safety Check

Check the points listed before operating the machine. These checks are necessary for safe machine operation:

- 1. Try to run the game before operation each day.
- 2. Conduct monthly routine checks of game components ensure good working condition
- 3. Check the machine regularly for dust and clean when necessary.

**Note:** Parts and components require preventative maintenance to be kept running smoothly

#### 8.2 Handling Precautions

When installing or inspecting the machine, be very careful of the following points and pay attention to ensure that the player can enjoy the game safely.

Non-compliance with the following points or inappropriate handling running counter to the cautionary matters herein stated can cause personal injury or damage to the machine

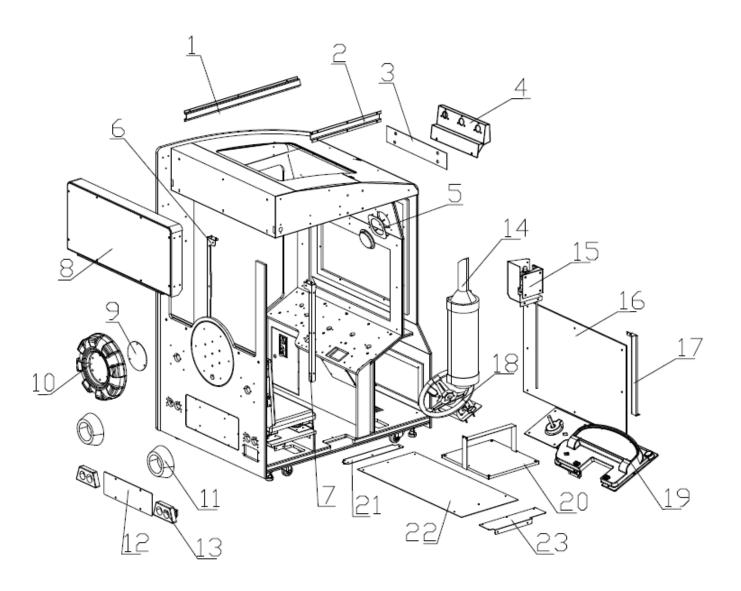


#### WARNING

- Before servicing the machine, be f. Servicing without turning the power off can cause electric shock or snort circuit.
- To avoid electric shock or short circuit, do not plug then unplug the power quickly
- Do not expose power cords and earth wires, these are susceptible to damage.
- Damaged cords and wires can cause electric shock or short circuit and should be replaced immediately.
- When or after installing the product, avoid pulling the power cord to prevent unnecessary wear and tear. Use the power button to disconnect power.
- In case the power cord is damaged, ask for replacement through where the product was purchased from or replace locally. Continued usage of damaged cord can cause fire, electric shock or leakage.
- Perform grounding appropriately. Inappropriate grounding can cause electric shock.
- Use fuses that meet specified rating. Fuses exceeding can cause an electric shock.
- Should a problem occur, turn off the power immediately and stop operating the machine. Unplug the power cord of the service outlet. Operating the machine without correcting the problem may cause a fire or injuries.
- Insert the power plug securely into the outlet. Poor contact may cause overheating, resulting in fire or burns.
- To ensure the warning labels attached on the machine are visible and legible, install the machine in a well-lit location, and keep the labels clean at all times. Make sure the labels are not hidden behind other game machines.

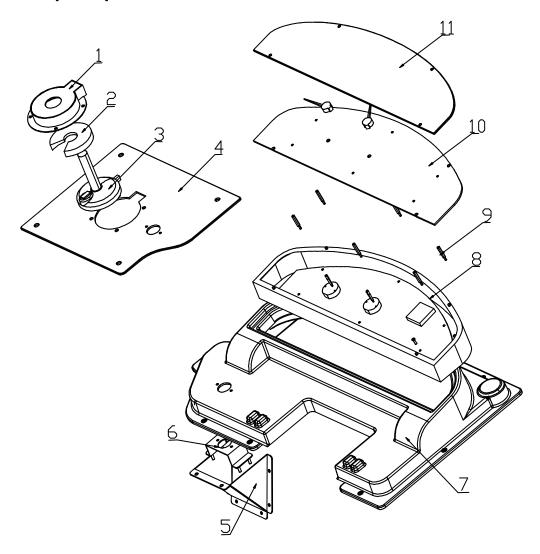
# 9. OVERALL CONSTRUCTION

# 9.1 General Part 1



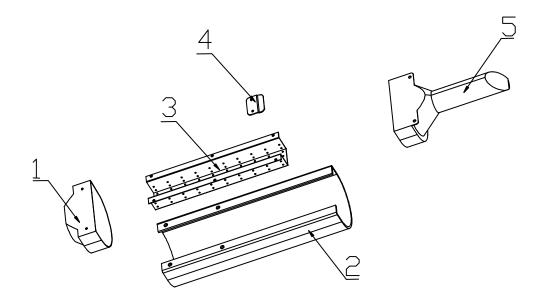
| No. | Part No.             | Code         | Name                                       | Spec.             | Qty |
|-----|----------------------|--------------|--|-------------------|-----|
| 1   | S127-105-000         | 20251408004  | Long line slot                             | Q235              | 1   |
| 2   | S127-104-000         | 20251408003  | Short line slot                            | Q235              | 1   |
| 3   | S127-155-000         | 20251408054  | Toplight bracket cover                     | Q235              | 1   |
| 4   | S127-154-000         | 20251408053  | Toplight bracket                           | Q235              | 1   |
| 5   | S127-106-000         | 20251408005  | Speaker net cover                          | Q235              |     |
| 6   | S127-231-000         | 20251408001  | Back upper left strengthen sheet metal     | Q235              | 1   |
| 7   | S127-103-000         | 20251408002  | Back upper right strengthen sheet<br>metal | Q235              | 1   |
| 8   | <b>S127-143-</b> 000 | 20251408042  | Sheet metal frame                          | δ1.5 Red          | 1   |
| 0   | S127-144-000         | 20251408043  | Back Marquee plastic plate                 | δ1.5 Red          | 1   |
| 9   | S127-157-000         | 20251408056  | Spare tire sheet metal                     | Q235              | 1   |
| 10  | S127-719-000         | 20551408009  | Wheel cover B                              | Clear plastic     | 1   |
| 11  | S127-197-000         | 20651401A014 | Double rear lamp shade                     | ABS               | 2   |
| 12  | S127-232-000         | 23001000001  | License plate frame                        | Aluminum<br>alloy | 1   |
| 13  | S127-198-000         | 20651401A017 | Exhaust pipe                               | ABS               | 2   |
| 14  | S127-124-000         | 20251408023  | Chimney pipe fixed plate                   | δ1.5 Black        | 2   |
| 15  | S127-131-000         | 20251408030  | Rope pulley frame                          | δ3 Black          | 1   |
| 16  | S127-715-000         | 20551408001  | Display plastic                            | Clear plastic     | 1   |
| 17  | S127-119-000         | 20251408018  | Display bracket                            | Q235              | 2   |
| 18  | S127-137-000         | 20251408036  | Steering wheel bottom sheet metal cover    | δ1.5 Black        | 1   |
|     | <b>S127-138-000</b>  | 20251408037  | Steering wheel bottom sheet metal          | δ2 Black          | 1   |
| 19  | S127-219-000         | 20651408021  | Control panel plastic                      | δ3                | 1   |
| 20  | S127-527-000         | 20351408A001 | PC bed plate                               | δ15               | 1   |
| 21  | S127-191-000         | 20251408092  | Left pedal                                 | Steel             | 1   |
| 22  | S127-221-000         | 20651408023  | Rubber pedal pad                           | Rubber            | 1   |
| 23  | S127-192-000         | 20251408093  | Right pedal                                | Steel             | 1   |

# 9.2 Control panel plastic



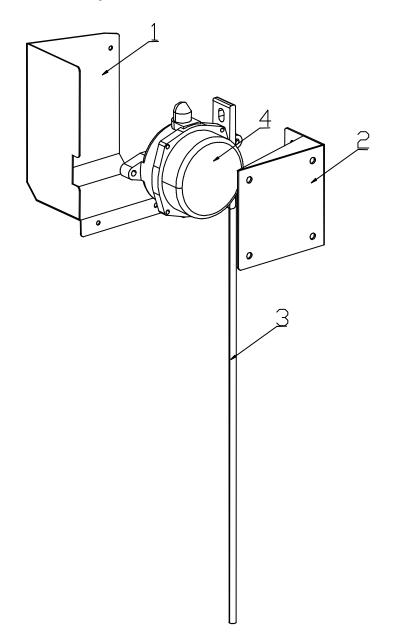
| No. | Part No.            | Code        | Name                     | Spec.          | Qty |
|-----|---------------------|-------------|--------------------------|----------------|-----|
| 1   | <b>S127-440-000</b> | 22804000008 | Microphone               | Microphone 181 | 1   |
| 2   | S127-210-000        | 20651408012 | Microphone fixed glue    | PU             | 1   |
| 3   | <b>S127-189-000</b> | 20251408090 | Microphone seat          | Aluminum alloy | 1   |
| 4   | <b>S127-713-000</b> | 20551408002 | Microphone plastic decal | Clear plastic  | 1   |
| 5   | <b>S127-121-000</b> | 20251408020 | Start button baffle      | Q235           |     |
| 6   | S127-122-000        | 20251408021 | SW button fixed plate    | Q235           | 1   |
| 7   | S127-219-000        | 20651408021 | Control panel plastic    | Red ABS        | 1   |
| 8   | <b>S127-123-000</b> | 20251408022 | Control wire box         | Q235           | 1   |
| 9   | <b>S127-187-000</b> | 20251408088 | Hexagonal nut column     | Brass          | 1   |
| 10  | S127-714-000        | 20551408003 | Pointer plate decal      | Clear plastic  | 1   |
| 11  | S127-220-000        | 20651408022 | Meter plastic            | Clear plastic  | 1   |

# 9.3 Chimney Assy.

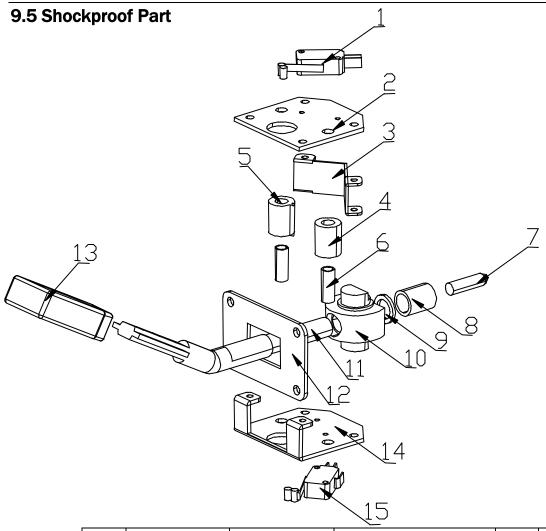


| No. | Part No.     | Code        | Name                | Spec.         | Qty |
|-----|--------------|-------------|---------------------|---------------|-----|
| 1   | S127-203-000 | 20651408005 | Chimney bottom      | ABS Chrome    | 1   |
| 2   | S127-714-000 | 20551408004 | Chimney cover decal | Clear plastic | 1   |
| 3   | S127-171-000 | 20251408070 | Light fixed plate   | SECC          | 1   |
| 4   | S127-170-000 | 20251408069 | chimney pipe buckle | SECC          | 1   |
| 5   | S127-202-000 | 20651408004 | Top chimney pipe    | ABS Chrome    | 1   |

# 9.4 Pull-cord Switch Assy.

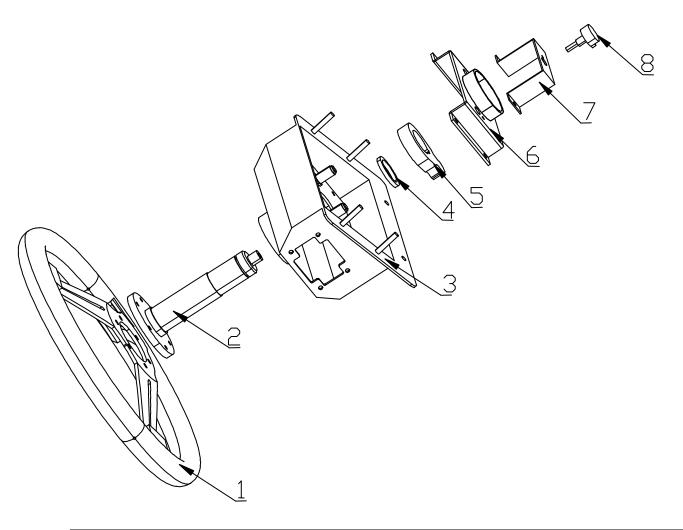


| No. | Part No.            | Code        | Name                        | Spec.  | Qty |
|-----|---------------------|-------------|-----------------------------|--------|-----|
| 1   | S127-129-000        | 20251408028 | Pull-cord SW cover          | Q235   | 1   |
| 2   | S127-130-000        | 20251408029 | Pull-cord SW fixed plate    | Q235   | 1   |
| 3   | S127-188-000        | 20251408089 | Tassel rope                 | yellow | 1   |
| 4   | <b>S127-436-000</b> | 22606040001 | Dual-direction pull-cord SW | FHKT2  | 1   |



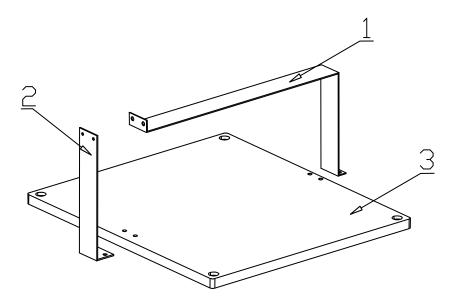
| No. | Part No.             | Code        | Name                   | Spec. | Qty |
|-----|----------------------|-------------|------------------------|-------|-----|
| 1   | S127-435-000         | 22604000007 | Micro SW               | Green | 1   |
| 2   | S127-134-000         | 20251408033 | Reset SW cover plate   | Q235  | 1   |
| 3   | S127-132-000         | 20251408031 | Point angle            | Q235  | 1   |
| 4   | S127-212-000         | 20651408014 | Reset SW limit set 1   | PU    | 1   |
| 5   | S127-135-000         | 20251408034 | Reset SW limit set 2   | PU    | 1   |
| 6   | <b>\$127-136-000</b> | 20251408035 | Sheet metal case       | PVC   | 2   |
| 7   | S127-184-000         | 20251408085 | Sliding column         | Black | 1   |
| 8   | S127-211-000         | 20651408013 | Lever sleeve           | PU    | 1   |
| 9   | S127-160-000         | 20251408059 | Washer                 | White | 4   |
| 10  | S127-185-000         | 20251408086 | Shaft                  | Black | 1   |
| 11  | S127-366-000         | 20107020001 | Hollow pin             | 65Mn  | 1   |
| 12  | S127-133-000         | 20251408032 | Reset SW chassis plate | Q235  | 1   |
| 13  | S127-179-000         | 20251408080 | Handle suite 1         | Assy. | 1   |
| 14  | S127-133-000         | 20251408032 | Reset SW chassis plate | Q235  | 1   |
| 15  | S127-435-000         | 22604000007 | Micro SW               | Green | 1   |

# 9.6 Steering wheel Assy.



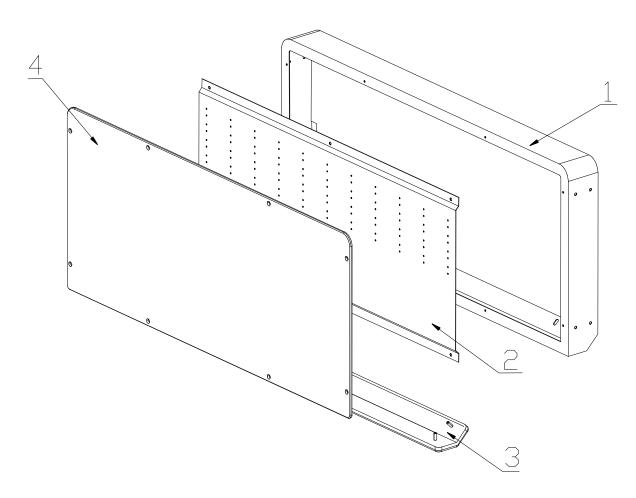
| No. | Part No.     | Code        | Name                               | Spec.                  | Qty |
|-----|--------------|-------------|------------------------------------|------------------------|-----|
| 1   | S127-463-000 | 41106000021 | Black steering wheel               | PU + Aluminum<br>alloy | 1   |
| 2   | S127-181-000 | 20251408082 |                                    | Color zinc plating     | 1   |
| 3   | S127-141-000 | 20251408040 | Steering wheel frame               | Q235                   | 1   |
| 4   | S127-186-000 | 20251408087 | Locating sleeve                    | Black steel            | 1   |
| 5   | S127-139-000 | 20251408038 | Limit block                        | Color zinc plating     | 1   |
| 6   | S127-140-000 | 20251408039 | Limit column fixed plate           | Color zinc plating     | 1   |
| 7   | S127-172-000 | 20251408071 |                                    | SECC                   | 1   |
| 8   | S127-311-000 | 20101010035 | Cross recessed pan head screws kit | Q235                   | 1   |

# 9.7 PC Assy.



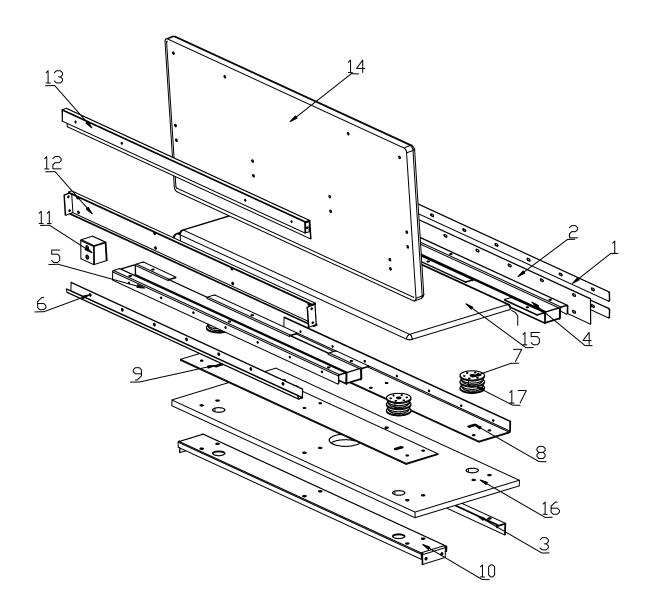
| No. | Part No.     | Code         | Name           | Spec.        | Qty |
|-----|--------------|--------------|----------------|--------------|-----|
| 1   | S127-194-000 | 20251408A001 | PC hoop        | SECC         | 1   |
| 2   | S127-231-000 | 20251408073  | PC fixed plate | SECC         | 1   |
| 3   | S127-527-000 | 20351408A001 | PC bed plate   | MDF red mica | 1   |

# 9.8 Rear Marquee Assy.



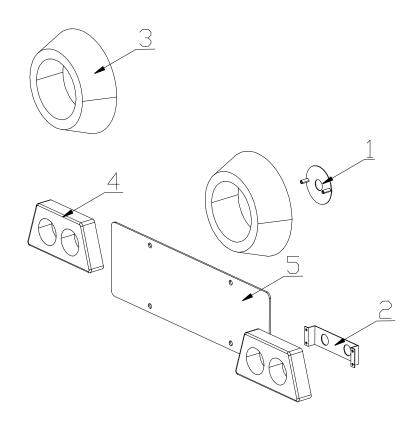
| No. | Part No.     | Code        | Name                         | Spec.         | Qty |
|-----|--------------|-------------|------------------------------|---------------|-----|
| 1   | S127-143-000 | 20251408042 | Sheet metal frame            | Q235          | 1   |
| 2   | S127-173-000 | 20251408074 | Light belt fixed sheet metal | SECC          | 1   |
| 3   | S127-145-000 | 20251408044 | Head guard plate             | Assy.         | 1   |
| 4   | S127-714-000 | 20551408007 | Rear Marquee plastic         | Clear plastic | 1   |

# 9.9 Seat Assy.



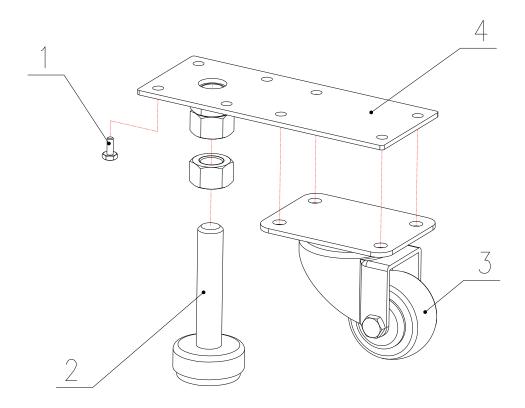
| No. | Part No.     | Code        | Name                         | Spec.          | Qty |
|-----|--------------|-------------|------------------------------|----------------|-----|
| 1   | S127-146-000 | 20251408045 | Non-woven press plate        | Q235           | 2   |
| 2   | S127-218-000 | 20651408020 | Non-woven                    | Black          | 1   |
| 3   | S127-147-000 | 20251408046 | Front connection sheet metal | Q235           | 1   |
| 4   | S127-174-000 | 20251408075 | Rear sheet metal             | SECC           | 1   |
| 5   | S127-175-000 | 20251408076 | Front sheet metal            | SECC           | 1   |
| 6   | S127-176-000 | 20251408077 | Guide tank                   | SECC           | 1   |
| 7   | S127-148-000 | 20251408047 | Speaker embedded             | Q235           | 2   |
| 8   | S127-149-000 | 20251408048 | Front plate                  | Q235           | 1   |
| 9   | S127-150-000 | 20251408049 | Rear plate                   | Q235           | 1   |
| 10  | S127-151-000 | 20251408050 | Seat bracket                 | plywood        | 1   |
| 11  | S127-152-000 | 20251408051 | Backrest top plate           | Q235           | 3   |
| 12  | S127-153-000 | 20251408052 | Backrest middle sheet metal  | Q235           | 1   |
| 13  | S127-193-000 | 20251408094 | Backrest top bar             | steel          | 1   |
| 14  | S127-504-000 | 20351408004 | Backrest                     | Assy.          | 1   |
| 15  | S127-505-000 | 20351408005 | Seat surface                 | Assy.          | 1   |
| 16  | S127-506-000 | 20351408006 | Seat bottom plate            | plywood        | 1   |
|     | S127-101-000 | 20241315101 | Spring bracketA              | Q235           | 8   |
| 17  | S127-102-000 | 20241315102 | Spring bracketB              | Q235           | 4   |
|     | S127-195-000 | 20641315032 | Rubber cushion ring          | Natural rubber | 8   |

# 9.10 Taillight Assy.



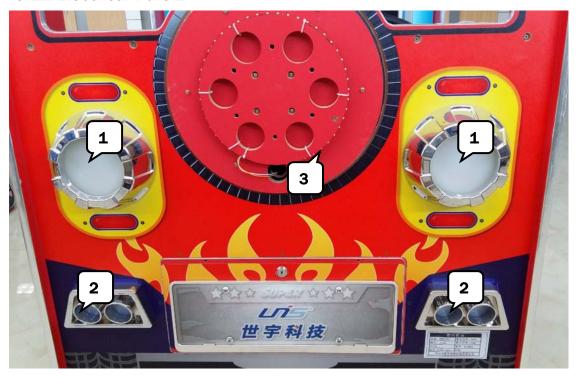
| No. | Part No.     | Code         | Name                    | Spec.         | Qty |
|-----|--------------|--------------|-------------------------|---------------|-----|
| 1   | S127-177-000 | 20251408078  | Taillight frame         | SECC          | 2   |
| 2   | S127-178-000 | 20251408079  | Exhaust pipe bracket    | SECC          | 2   |
| 3   | S127-197-000 | 20651401A014 | Double rear light cover | ABS           | 2   |
| 4   | S127-198-000 | 20651401A017 | Exhaust pipe            | ABS           | 2   |
| 5   | S127-716-000 | 20551408008  | License plate plastic   | Clear plastic | 1   |

# 9.11 Caster Assy.

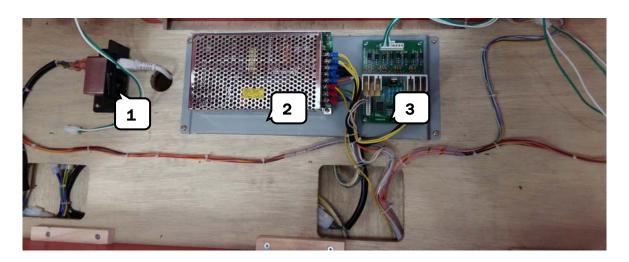


| No. | Part No.     | Code        | Name                        | Spec.     | Qty |
|-----|--------------|-------------|-----------------------------|-----------|-----|
| 1   | S127-356-000 | 20104010002 | Cross recessed hexagon bolt | Q235      | 6   |
| 2   | S127-223-000 | 26000008000 | 2.5"leveller                | Q235      | 4   |
| 3   | S127-455-000 | 25501000056 | 2.5"castor                  | 3-2689-52 | 4   |
| 4   | S127-224-000 | 26000010000 | 2.5"castor support bracket  | Q235      | 4   |

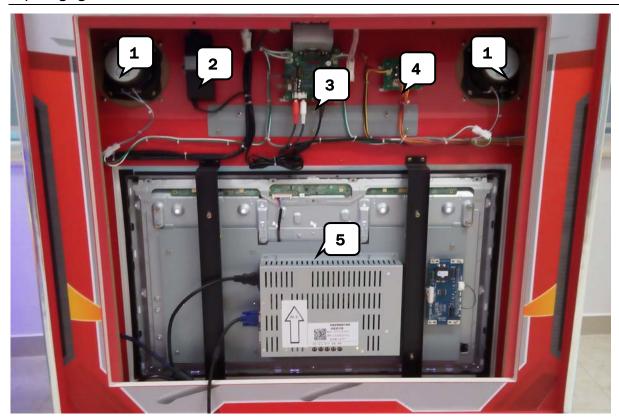
# 9.12 Electrical Part 1



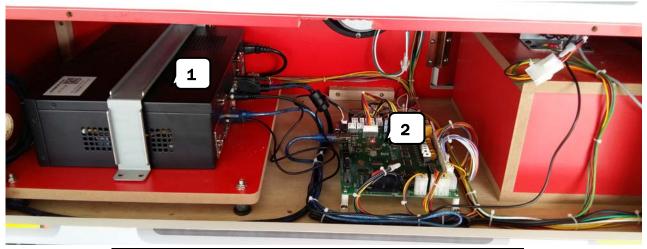
| No | Part No.     | Code        | Name                   | Spec.                    | Qty |
|----|--------------|-------------|------------------------|--------------------------|-----|
| 1  | S127-424-000 | 22003070014 | Blue mushroom light    | E14-22-MG5050B-Z9-DC12V  | 2   |
| 2  | S127-423-000 | 22003070013 | Red mushroom light     | E14-22-MG5050R-Z9-DC12V  | 4   |
| 3  | S127-420-000 | 22002013013 | LED flexible lamp belt | DC12V 3528LED 60z/m blue | 1   |



| No. | Part No.            | Code        | Name               | Spec.                | Qty |
|-----|---------------------|-------------|--------------------|----------------------|-----|
| 1   | S127-442-000        | 23201000003 | Filter             | CW2B-6A-T(004) UL    | 1   |
| 2   | S127-414-000        | 21602000071 | Power supply box   | EPT-S150D12+5R       | 1   |
| 3   | <b>S127-456-000</b> | 29741315004 | Motor driver board | L6203-4DRV.PCB(V1.2) | 1   |



| No. | Part No.            | Code        | Name            | Spec.               | Qty |
|-----|---------------------|-------------|-----------------|---------------------|-----|
| 1   | S127-438-000        | 22801000085 | Speaker         | 4"5Ω 20W            | 2   |
| 2   | S127-439-000        | 22803010001 | Amplifier board | GC2.2               | 1   |
| 3   | S127-415-000        | 21603020001 | Adapter         | DC14/15-3AGF        | 1   |
| 4   | S127-457-000        | 29740917006 | PCB board       | XMJZ-LEDKZ.PCB V1.1 | 1   |
| 5   | <b>S127-413-000</b> | 21201032004 | 32"display      | S127-413-000        | 1   |

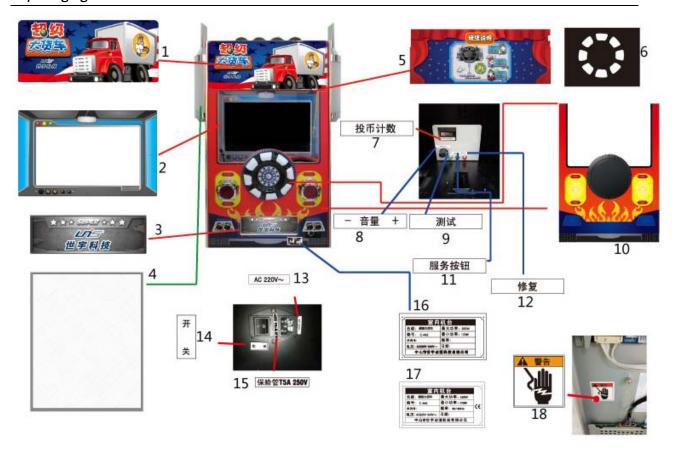


| No. | Part No.     | Code        | Name     | Spec.      | Qty |
|-----|--------------|-------------|----------|------------|-----|
| 1   | S127-458-000 | 21102000042 | PC       | VF6012(M)  | 1   |
| 2   | S127-459-000 | 29791300001 | M3 board | M3-MB V1.1 | 1   |

# 9.13 Decal

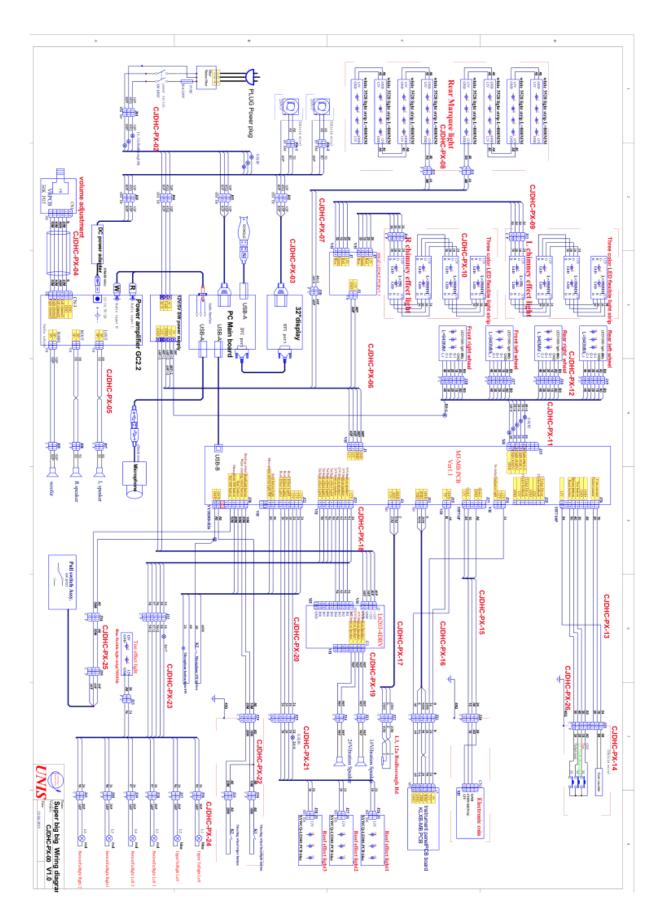


| No. | Part No.            | Code        | Name                             | Qty |
|-----|---------------------|-------------|----------------------------------|-----|
| 1   | S127-701-000        | 20551408018 | Front marquee decal              | 1   |
| 2   | S127-702-000        | 20551408013 | Front head decal                 | 1   |
| 3   | S127-703-000        | 20551408017 | Top decal                        | 1   |
| 4   | S127-704-000        | 20551408010 | L side board decal               | 1   |
| 5   | S127-705-000        | 20551408011 | L side board decal               | 1   |
| 6   | S127-706-000        | 20551408005 | Wheel plastic                    | 4   |
| 7   | S127-707-000        | 20551408003 | Control panelpointer board decal | 1   |
| 8   | S127-708-000        | 20551408002 | Control panel microphone plastic | 1   |
| 9   | S127-709-000        | 20551408006 | Glue film                        | 1   |
| 10  | S127-710-000        | 20551408014 | Button decal                     | 1   |
| 11  | S127-712-000        | 20551408021 | Control panel decal              | 1   |
| 12  | <b>S127-713-000</b> | 20551408016 | Handle knob decal                | 1   |



| Part No.             | Code  | Name   | Qty  |
|----------------------|---|--|--|
| <b>\$127-714-000</b> | 20551408007   | Rear marquee plastic   | 1  |
| <b>\$127-715-000</b> | 20551408001   | Display plastic  | 1  |
| <b>\$127-716-000</b> | 20551408008   | license plate plastic  | 1  |
| <b>S127-717-000</b>  | 20551408004   | Chimney cover plastic  | 2  |
| S127-718-000         | 20551408015   | Speaker board decal  | 1  |
| <b>S127-719-000</b>  | 20551408009   | Wheel cover B  | 1  |
| S127-720-000         | 25601000001   | Coin counter label   | 1  |
| S127-721-000         | 25601000003   | Volume label   | 1  |
| S127-722-000         | 25601000005   | Test label   | 1  |
| S127-723-000         | 20551408012   | Rear plate label   | 1  |
| S127-724-000         | 25601000009   | Service label  | 1  |
| S127-725-000         | 25601000006   | Reset label  | 1  |
| S127-726-000         | 25601000072   | New Voltage 220V   | 1  |
| S127-727-000         | 25601000017   | Power SW labelB  | 1  |
| S127-728-000         | 25601000067   | Fuse T5A/250   | 1  |
| S127-729-000         | 20551408019   | Non-certification 220V nameplate   | 1  |
| <b>S127-730-000</b>  | 20551408020   | certification 220V nameplate   | 1  |
| <b>S127-731-000</b>  | 25601000036   | High voltage warning(small)  | 1  |
|                      | \$127-714-000<br>\$127-715-000<br>\$127-716-000<br>\$127-717-000<br>\$127-718-000<br>\$127-719-000<br>\$127-720-000<br>\$127-721-000<br>\$127-722-000<br>\$127-723-000<br>\$127-724-000<br>\$127-725-000<br>\$127-726-000<br>\$127-728-000<br>\$127-728-000<br>\$127-729-000<br>\$127-730-000 | \$127-714-000 20551408007<br>\$127-715-000 20551408001<br>\$127-716-000 20551408008<br>\$127-717-000 20551408004<br>\$127-718-000 20551408009<br>\$127-719-000 20551408009<br>\$127-720-000 25601000001<br>\$127-721-000 25601000005<br>\$127-722-000 25601000005<br>\$127-724-000 25601000009<br>\$127-725-000 25601000006<br>\$127-726-000 25601000072<br>\$127-728-000 25601000017<br>\$127-728-000 25601000067<br>\$127-729-000 20551408019<br>\$127-729-000 20551408019 | Part No.         Code         Name           S127-714-000         20551408007         Rear marquee plastic           S127-715-000         20551408001         Display plastic           S127-716-000         20551408008         license plate plastic           S127-717-000         20551408004         Chimney cover plastic           S127-718-000         20551408015         Speaker board decal           S127-719-000         20551408009         Wheel cover B           S127-720-000         25601000001         Coin counter label           S127-721-000         25601000005         Test label           S127-722-000         25601000005         Test label           S127-724-000         25601000009         Service label           S127-725-000         25601000006         Reset label           S127-726-000         25601000072         New Voltage 220V           S127-728-000         25601000067         Fuse T5A/250           S127-729-000         20551408019         Non-certification 220V nameplate           S127-730-000         20551408020         certification 220V nameplate           S127-731-000         25601000036         High voltage warning(small) |

# **Wiring Diagram**





# **Have Questions? Contact us!**

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| (Contact: Clement Yau)             | (Contact: Tim Snelling)                          |
|                                    |  |